

Technical Data Sheet

T300 Cold-applied Joint Tape

T300 Cold-applied Joint Tape:



For corrosion protection of oil, gas, petrochemical, and waste water underground or overhead pipelines.

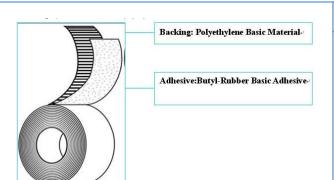
Product description:

Construction: two-layer system

Adhesives: butyl rubber.

Backing: special blend of stabilized polyethylene.

The installation is carried out after the liquid adhesive and before the outer-layer tape by hand or with a wrapping machine.



Product features/benefits:

- •Heavy duty adhesive.•Excellent adhesion to pipe and itself.
- Resistant to UV.
- •Highly flexible, easy to apply at both low or hig h temperatures
- •Easy to use and no special equipment required
- •Compatible with irregular shapes.
- ·Cold applied.





Product properties:

Max Service Temperature	- 40 ℃ - 80℃
Application Temperature	-10 ℃ - 60 ℃

Backing colour		Black, yellow or others		
Inner wrap		T365,T375		
	T375 Typical Value			
Product Properties	Test Method	English		Metric
Total thickness	ASTM D 1000	30.0 mil		0.75 mm
Backing thickness	ASTM D 1000	12.0 mil		0.30 mm
Adhesive thickness	ASTM D 1000	18.0 mil		0.45 mm
Width		2"- 32"		50 -800 mm
Length		100' -800'		30 -240 m
Water Vapor Transmission Rate(24h)	ASTM F1249	0.1g/100sq mm/24h		
Tensile strength	ASTM D 1000	33.6 lbs/in		60 N/ cm
Elongation	ASTM D 1000	450 %		%
Peel Adhesion to primed steel	ASTM D 1000	274 oz/in		30 N/cm
pipe				
Cathodic Disbandment	ASTM G8	(0.25 in radi	us 6.4 mm
Dielectric Strength	ASTM D 149		42 l	< V
Volume Resistivity	ASTM D 257		2.2x1012 ohm.cm	
Water Absorptivity	ASTM D 570	0.05 %		5 %
Technical Data Sheet:				
Туре	T100		T200	
Total Thickness	0.635mm		0.635mm	
Polyethylene Film	0.330mm		0.508mm	
Butyl Rubber Adhesive	0.305mm		0.127mm	
Elongation at Break(@23℃)	270%		300%	
Tensile strength(@23℃)	55 N/ cm		55 N/ cm	
Yields Strength(@23℃)	40 N/ cm		45 N/ cm	
Peel Adhesion to primed steel pipe	35 N/ cm			-
Adhesion to backing at	5.4 N/ cm		5.4 N/ cm	
Dielectric Strength(KV/mm Thickness)	40KV		40KV	
Cathodic Disbandment	6.4mm		6.4mm	
Volume Resistivity	2.2x1012 ohm.cm		2.2x1012 ohm.cm	
Water Vapor Transmission Rate	0.1Gm/m2/24hrs		0.1Gm/m2/24hrs	
Water Absorption Rate(23℃)	0.1%		0.06%	
Application Temperature	- 20 ℃ + 60℃		- 20 ℃ + 60℃	
Max Serve Temperature	+ 60℃		+ 60℃	
Available Roll Size(width*length)	50 to 750mm X 15 to 240m		50 to 750mm X 15 to 240m	
Color	Black		White	
Storage:				

- 1.Anti-exposure, anti-rain, anti-freeze and heat preservation, prevent crushing and deformation, and prohibit close to hot edges and open flames.
- 2.When subjected to violent freezing below 5°C during transportation or storage, it must be stored at 20°C for 48 hours before use.
- 3. It should be stored in a warehouse with a temperature of <75 $^{\circ}$ C, >-5 $^{\circ}$ C, and the storage period is 6 months.

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